# A REVIEW OF EXPANSIVE PHENOMENA IN WAGENBURG NORTH TUNNEL

Por

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#### Abstract

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Key words: anhydrite, gypsum, clay, rock, tunnel, swelling, ventilation,

#### Resumen

El artículo trata sobre construcción de tineles y equantividad en arcillottas subhéticos y celfaras. Se describe la goodia de dificularse en Balesta Viermiente pel Alemania y la formanelogia de las equaniones en el tinel Wagenburg None. La identificación de los eventos demanares de las equasiones así como de los mecenimos y cuasto des odecimientes, se dificundente en un malitira trofeto termo hafos-quinico-mecinicos. Se sugierre que las expansiones a largo plaza en tineles excursados na merillottas haforticos-systemes o restanda del ercenimos via sobrente derimiles de yeus por cuasa de la respuestación del agua del termo y la descución de las revues, ambas marcillos arcillostos. Del cardo del consecución del consecución.

Palabras clave: anhidrita, veso, arcilla, roca, túnel, expansividad, ventilación,

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#### Introduction

A large amount of tunnels in Baden-Württemberg (Southwestern Germany) are located in outcrops and buried formations from the Keuper (Triassic - Germanic Basin). Expansive phenomena have been observed in some of these tunnels, specifically in stretches excavated through anhydritic-gypsiferous claystones from the Mittlerer Ginshorizont (Ginskeuper, Middle Keuper): a situation that is clearly illustrated in table 1, which indicates the location of roadway and railway tunnels within the Keuper. The swelling behavior of the Mittlerer Ginshorizont has caused high heave in unreinforced tunnel floors and strong swelling pressure against inverts of tunnels with resisting supports. Recurrent damages and failures in both drainage systems and concrete flat-slabs and invert-arches have been it necessary continuous repair measures and reinforcements.

The swelling potential of the Gipskeuper in general -and the Mittlerer Ginshorizont in particulars, has been studied during decades in Germany since expansive phenomena were detected in Weinsberger tunnel, Kappelesberg tunnel and Schanz tunnel at the end of the 19th century. Swelling induced rock deformation patterns in these cases were described in detail by Binder (1864) and Schachterle (1926, 1929). Later, precise information on swelling-time relationships came from long-term measurements of heaves and swelling pressures carried out in the Wagenburg Tunnel System during different periods since 1943 until 1992 (Krause & Wurm, 1975; Krause, 1976; Wichter, 1985; Nagel, 1986; Paul & Wichter, 1996; Paul & Walter, 2004), in the test callery of Freudenstein tunnel between 1987 and 1998 (Kirschke, 1987; Fecker, 1992; Wittke-Gattermann, 1998; Amstad & Kovári, 2001), in the test zone of Heslach II tunnel between 1987 and 1988 (Wittke, 2000) and in their operative tube between 1991 and 2003 (Wittke, 2006). In all of these cases heaves and swelling pressures evolved at high rates and without signs of attenuation

Since the comprehensive studies on swelling of sulphate-bearing rocks were published by Sahores (1962) it has been generally accepted that two uncoupled mechanisms occur when anhydritic-gypsiferous claystones are soaked: (i) a short term "physical swelling" -due to the expansion of clavey host matrix-, and (ii) a long term "chemical swelling" -due to the transformation of anhydrite into gypsum in an thermodynamically open system, with a volumetric increase of approximately 62%, as shown in figure 1. If the volumetric increase is partial or totally inhibited in either of these mechanisms, then a corresponding swelling pressure is generated. From that time this criterion -usually called "the anhydritic theory"-, is the key referent of

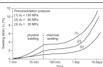


Figure 1. Classic interpretation of swelling mechanisms in anhydritic-gypsiferous claystones presented on an original figure by Smoltczyk (1992).

geological and geotechnical studies of the Gipskeuper developed in Germany. The investigations by Schlenker (1971) and Lippmann

(1976) focused on the quantitative mineralogical composition of the Gipskeuper host matrix revealed the occurrence high contents of interstratified expansive clavey minerals. On the other hand, the studies by Rauh & Thure (2006) and Raub et. al. (2006) showed the dependence of the anhydrite swelling potential on their textural form, emphasizing the importance of the surface available to interact with water on the swelling mechanisms of this type of rock. With regard to laboratory tests, long-term expansions without signs of attenuation can be observed in both free swelling tests and swelling pressure tests on undisturbed samples recovered from the Ginskeuner in Wagenburg tunnel (Henke, 1976) and in the test gallery of Freudenstein tunnel (Kirschke, 1987; Kirschke et, al., 1991), as shown in figure 2. Similar results are reported by Pimentel (1996), who used a protocol of swelling under loading on undisturbed samples from the Ginskeuper.

Nowadays certainly there is an elevated knowledge on the mineralogical composition of the Ginskeuner and on the phenomenology of their swelling behavior. However, this situation is not in agreement with the understanding of the mechanisms behind the swelling. The "physical swelling" of anhydritic-gypsiferous claystones occurs even in the absence of active clay minerals and is characterized by asymptotic swelling-time relationships due to it is controlled by suction changes until saturation (Alonso & Berdugo, 2005). However, theoretical considerations and experimental evidences indicate that the transformation of anhydrite into gypsum is a highly time-consuming isovolumetric process in which anhydrite is dissolved as fast as secondary gypsum precipitates (e.g. Holliday, 1970;

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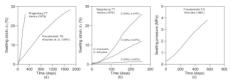


Figure 2. Swelling tests on undisturbed samples recovered from the Gipskeuper in Wagenburg tunnel and Freudenstein tunnel.

Orti, 1977; Pina et. al., 2000; Pinentel., 2003; Berdugo, 2007). The excess in hydrated calcium sulphate (62% in volume) could be either transported in aqueous solution or it could precipitate partially in the form of gypsum in open discontinuities of the host clayey rock. So, the classic criterion on long-term "chemical swelling" of anhydric-gypsiferous claystones is difficult to accept and more realistic mechanisms must be considered.

This paper is a contribution to the study of mechanisms underlying long-time expansive phenomen affecting number excursed through analysis experiences Greystein extensive extractions of the contribution of the tunnel is described. He swelling in the tunnel is phenomenon using a theoretical framework founded on basis geochemical and themodynamical principles, making it possible the formulation of consistent triggering welling it possible the formulation of consistent triggering welling events a well as the destinations conducing

## The Gipskeuper

Rocks in the Triassic Germanic Basin have been conventionally divided into three typical series: Bunter. Muschelkalk and Keuper; but only in the latest two of these series anhydritic-gypsiferous claystones occur systematically. A representative stratigraphic profile of the Keuper in Baden-Württemberg is presented in figure 3.

At the end of the Muschelaka sedimentation within for Germain Bain adscended, so the Kenger sediments were deposited in wide flut areas. The basement received sediments from sea currents, rivers and deltas, wind, a consideration of the contract that the sediment of the contract that the contract tha

In general, the Gipskeuper consists in heterogeneous mixtures of anhydric and gypsum in a hard clayey matrix, as shown in figure 4 and table 2. Expansive clays are partial components of host clayey matrix; for example, Corrensite has been found in Baden-Wattemberg (Schlenker, 1971; Götz, 1972; Henke, 1976, Lippmann, 1976) -as illustrated figure 5. Corrensite is a 1: Ir requal miterstrainfication of

Table 2. Mean composition and physical properties of the Ginskeuner (several sources)

	Miner	Gs	w	ρt				
Anh	Gyp	c	Carb	Qtz	Feld	1	(%)	(Mg/m <sup>2</sup> )
30-75	1-20	5-20	0-20	5-20	1-5	2.60-2.84	0.5-4.5	2.2-2.4

Anh: anhydrite, Gyp: aypsum, C: clay, Carb: carbonate, Otz: quartz, Feld: feldsrar



Figure 3. (a) location of the zone under study, (b) stratigraphic profile of the Keuper in Baden-Württemberg.



Figure 4. Undisturbed sample from the Gipskeuper (Amstad & Kovári, 2001).

triotahedral chlorite and triotahedral smeetite, also called "swelling chlorite". However, Illia and Chlorite dominate the clay fraction in Triassic anhydritic-gypsiferous claystones and non-expansive clays have been deet as principal clay matrix components in many tunnels excavated through the the Gipskeuper; for example, Kappelesberg (Krause, 1976, Kurz & Spang, 1984) and Freudenstein (Kirschke, 1987, Kirschke et al., 1987).

In Baden-Württemberg the Gipskeuper shows a constant profile which can be divided, absically, as follows (see figure 5): the Grundgipsschichten (basal gypsum Jayers, Bechinger Hostzont (Bochinger bed), Dunkelrote Mergel (dark red marks), Mittlever Gipshorizont (middle gypsum bed) and Etherienzuchichten (Estherien beds). In Stuttgart a distinction must be made between two different leached existences level, and if it be unleached analydrities and the students of the students



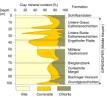


Figure 5. Lithology and composition of clayey matrix of the Gipskeuper in Baden-Württemberg (modified after Schlenker, 1971).

level. This distinction is illustrated in figure 6 using the case of Wagenburg North tunnel as reference. Above the anhydritic level anhydrite has been converted into gypsum in geological times; whereas above the gypsiferous level gypsum has been dissolved and transported away by the groundwater (Wittke, 2000).

Information regarding the chemical composition of groundwater in united necessated in the the Optokopor in Baden-Wattenberg is either incomplete or incondition (1976) and the Control of the Control of the Control of por record and the sulplate content in groundwater near por record and the sulplate content in grundwater sulpthe leached payliferius Verie is above 1000 ppm. Data on groundwater sulphate content in tunnels have been prepared by some sultons, that only concerning the possibility of sulphate analysis to concrete. The occurrence proposed proposed in the control of th

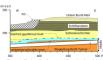


Figure 6. The leaching front (gypsiferous level) and the anhydritic level in Wagenburg North tunnel (Stuttgart, Baden-Württemberg). Original figure modified after Nagel (1986), Paul & Wichter (1996) and Amstad & Kovári (2001).

between sulphate-rich water and sulphate-bearing rocks-, is not reported in the German literature on the subject. Values of sulphate content reported by some authors are presented in table 3

# The Wagenburg North tunnel

The Wagenburg tunnel connects the centre with the seaten part of Stuttagn Three independent structures must be distinguished in this case, each one characterized expensive phenomena (see figure 7); follow the board tunnels. These expensive phenomena (see figure 7); follow the transition of the structures are located maniply within the Multicore Garacterize are located maniply within the Multicore Garacterize and the structure are located maniply within the Multicore Garacterize (see figure 1); for the structure of the structure

The north tunnel was completed in 1942. It has a length of 800 m and a maximum overburden near 80. It has a horseshoe cross-section and a concrete lining that covers the roof and walls, but the floor was unlined and has remained in this state ever since construction (Götz, 1972). Expansive phenomen measured since 1943 until 1970 were

Table 3. Sulphate content in groundwater from some tunnels excavated in the Ginskeuner

Tunnel	SO4 concentration (ppm)	Reference					
Weinsberg tunnel Kappelesberg tunnel	up to 1500 1957 - 2755	Gremminger & Spang (1978) Krause & Wurm (1975)					
Freudenstein tunnel	up to 5600	Berner (1991)					
Engelberg Base tunnel	> 8600	Kuhnhenn et. al. (1979)					

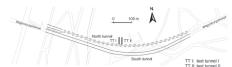
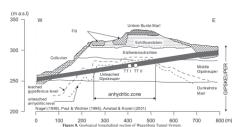


FIGURE 7, Localization of structures in Wagenburg tunnel system.



described in detail by several authors (e.g. Götz, 1971). For evolution of 1972 for the evolution of 1972 for evolution of 1972 for the evolution of 1972 for evolution of 1972 for evolution of 1972 for this paper using original data by Krause, 1976 and Nagel (1986), and is presented in figure 9. After twenty seven years of monitoring since 1974 at maximum floor heave of 1072 for 1974 for

stations (see figure 9c).

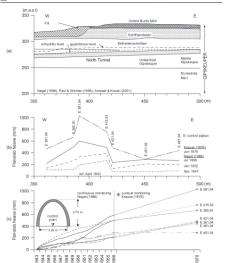


Figure 9. Geology and total floor heave in Wagenburg north tunnel after 27 years of monitoring (modified after Krause, 1976 and Nagel, 1986).

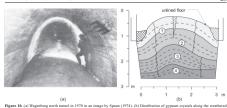


Figure 10. (a) Wagenoing north tunner in 1970 in an image by Spaun (1974). (b) Distribution or gypsium crystals along the weathered subsoil profile according to Krause (1977). & Nagel (1986): (1) segregate-impure gypsium crystals and macrocrystals, (2) segregate-pure gypsium crystals in fine sheets, (3) gypsium macrocrystals and fibrous gypsium, (4) transition between (1) and (2).

## Analysis of swelling mechanisms

## Background

Observations by Krause (1976) in Wagenburg North tunnel reveal that transformation of anhydric into gypsum is not a reasonable explanation for long-term expansive phenomens that affected the foundation material. In fact, these observations are unequivocal evidences of the epitaxial growth of gypsum on anhydrite; a process that generates a gypsum film protecting the anhydrite from the water action (Ort., 1977; Pins et. 2, 2009; Berduge, 2007). In opinion of Wittle & Riller (1976) and Wittle & Pierra (1979) the water supplied by the natural ventilation was the triggering event for expansive phenomena that affected Wagenburg North tumed. These authors indicate that during the warm period and just after construction the air flowing into the tumed with a water vapour concentration between 8 and 15 g/m<sup>2</sup>, provided to the unlined floor approximately 6 to 10 m<sup>2</sup> of water daily and caused both the weathering and the swelling of the rock (see figure 1)). Therefore, a mechanism of "diviction deciliar" of the claws.

matrix is defined as triggering event for expansions.



Figure 11. Possible quantity of condensation water as a consequence of natural ventilation in Wagenburg North Tunnel (modified after Wittke & Pierau, 1979).

The hypothesis of Wittke and co-workers was discussed by Pimentel (2003) as follows: aln the nast is was incorrectly assumed by Wittke & Rissler (1976), that during the driving of a tunnel and before lining, the swelling process will be activated on the surfaces exposed to air circulation with high but not saturated relative humidity. This concept does not consider unloading and gravitation. On the other hand, exposed clayey rock will in contact with circulating wet air, although it's hygroscopic property, dry out and shrink but not swell. The circulating air will evaporate the free water and some molecules in the diffuse layer of the exposed surfaces. Due to this evaporation, the salinity in the diffuse layer will increase and the thickness of the diffuse layer will shrink losing water molecules to the free water, which will be also evaporated. Additionally, it must be considered that due to unloading, shrinkage of the diffuse layer and due to the surface tension of water, negative pore pressure will be generated, producing water meniscus and tensile stresses. This tensile stresses can open some latent cracks. In summary, the exposition of rock surfaces with wet air with relative humidity less than 90% will contribute to a weathering process but not activate a swelling process».

The criteria by Winke and Pimensle are correct, but only arrivally, As shows kings to 10 weathering and weeling naturally, as the same part of the weathering and weeling and the confessation or expectation of pure water. He growth of gypnum cystals in discontinuities and fissures of the cyapander next is an unequivestal indicate of reck expanded rexk is an unequivestal indicate of reck water. The control of the confessation of the confessatio

## Theoretical THCM analysis

Realistic mechanisms associated with the expansive phenomena observed in Wagenburg North tunnel can be formulated if the tunneling induced rock damage, drainage and ventilation are properly taking into account.

It is suggested that the tunnel excavation caused a damaged zone below the unscaled floor consisting in discontinuities along sedimentation planes and fissures which is a typical effect of stress relief in undergound excavations. Below the damaged zone the rock can be considered nearly waterproof. In addition, tunnelling generated seepage of groundwater from the leached vassiferous level located in the overburden, which drained naturally and was concentrated due to gravity in damaged zone. The leached sprainferous level in a weatherd material formed by anhydrite dissolution; therefore, it is reasonable to assume that high contents of calcium (Ca<sup>2</sup>) and sulphate (So4) are dissolved in the groundwater. Finally, tumedling make it possible the interaction of the environment imposed by the natural ventilation -namely, retained handling the content of the content of the damaged rock causing either wetting or drying due to vanour transfer.

Vapour transfer from the groundwater to the tunnel, or vice versa, depends on the difference between the relative humidities imposed by the ventilation and the aqueous system. In this sense, the transfer occurs in the direction of the media with the lower relative humidity at rates regulated by the temperature and the wind velocity.

Vapour transfer in Wagenburg North tunnel was

evaluated for this paper using data on extreme values for the vapour density suggested by Wittke & Pierau (1979). The partial pressure of vapour (u ) was calculated using the law of ideal gases (Eq. 1), assuming constant vapour densities of 0.008 and 0.015 kg/m3 in the temperature range between 20 and 40°C (see figure 11). On the other hand, the vapour pressure imposed by pure water at atmospheric pressure was calculated using (Eq. 2). In these conditions a theoretical dependence of the relative humidity (u./u...) on the temperature in the tunnel was obtained. So, the tunnel was assumed to be an ideal thermodynamically closed system. Due to the chemical composition of groundwater in the tunnel is unknown, characteristic values of relative humidity imposed by saturated sulphate solutions have been used as representative of the in situ conditions (see figure 12a).

$$u_r = \frac{\rho_r RT (T+273.15)}{M} [Pa]$$
 [Eq. 1)

$$u_r$$
: partial pressure of vapour  $\rho_v$ : vapour density  $\left\lceil \frac{kg}{3} \right\rceil$ 

M\_: molecular mass of water (0.018 kg mol-1)

$$u_{so} = 136075 \times 10^6 \text{ e}^{\left[\frac{-62387}{7+273.15}\right]} \text{ [Po]}$$
 (Eq. 2)

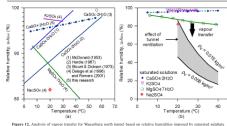


Figure 12. Analysis of vapour transfer for Wagenburg north tunnel based on relative numidities imposed by saturated sulphate solutions and values of vapour density suggested by Wittke & Pierau (1979).

The results of this analysis are presented in figure 12b, its clear that if and old hermodynamically cosed system holds for Wagenburg North munch, the relative humidity for the incenting flow of wet airs Is lower than the relative solutions with the control of the incenting flow of wet airs Is lower than the relative solutions within a wide temperature range representative range of the tunnel operation. Therefore, theoretically the vapour transfer could be only possible from the sulphate-rich groundwater accumulated in the damaged zone towards the tunnel through the unnealed flow, causing groundwater executable of the groundwater accumulated in the damaged groundwater executable of the proposition is to the conjunction and order depring, just in opposition to the

Evaporation is a two-step process that consists in a first step involving the transition from liquid to vapour phase at the liquid-vapor interface (vaporization); followed by a second step of vapour transport from the high concentration area at the evaporating surface to the low concentration area of the ambient air.

The evaporation of calcium sulphate-rich water unconditionally leads to high concentrations of dissolved calcium (Ca<sup>2+</sup>) and sulphate (SOd<sup>2+</sup>). This could be the triggering event of both the supersaturation in these species of the groundwater and the precipitation of gypsum crystals in open discontinuities and fissures of the damaged zone.

Therefore, the long-term swelling of the foundation material in Wagenburg North tunnel could be related with a mechanism of solvent-way gypsum crystal growth, which evolved systemically due to an effective vapour transfer from the groundwater to the tunnel atmosphere in a weathered or damaged rock affected by the excavation works. At first, this interpretation is in agreement with the occurrence of gypsum crystals on the unleached anhydrite occurrence of gypsum crystals on the unleached anhydrite or the control of the control

#### Discussion

In reality, ideal thermodynamical closed conditions do not occur in numeric, as it was assumed in the analysis presented there. Erraits variations of the environmental processor of the e

Lills tumel in Spain, excavated through Triassic anhydriticgypsylferons claystones from the Lower Ebro Bayes (Berdugo, 2007). Nevertheless, measurements in these sensitives tumels indicate that relative humbidity due to ventilistify due to ventilistify due to ventilist affect the temperature and both the wind velocity affect the temperature and both the wind velocity affect the wind velocity and the ventile state of the temperature and both the wind velocity and the ventile state of th

When drying in the presence of poorly mineralized groundwater shrinkage of clayey rocks occur due to a loss of water mass without an effective transfer of solute mass. On the contrary, in the presence of highly mineralized groundwater an important precipitation of salts is possible and swelling due to crystal growth takes place.

The systematic solvent-way gapoum crystal growth explain the coulding of analystimic explaints for evolution of long-term welling of analystimic gapatitions claystones without a clear limit. On the other hand, the eventual exhaustion of this welling mechanism would be related with exhaustion of the swelling mechanism would be related with exhaustion of the swelling mechanism would be related with exhaustion of the water supply from the tunnel overburnel, changes in the chemical composition of groundwater, seasonal changes in tunnel ventilation—including variations in the wind volvelty, self Sealing of fissures, and local instabilities within the damaged zone as a result of rock departation by wet vapour flow.

#### Conclusive remarks

Lessons learned from Wagenburg North tumed indicate that the presence of anhydrite does not unconditionally leads to the development of expansive phenomena in tumnels, showing the shortcomings of the classic "anhydritic theory" on swelling of anhydritic gypatierous claystones. Mechanical and hydratic boundary conditions are important to interpret the phenomenology of long-more than the property of the property

A thermo-hydro-chemo-mechanical (THCM) criterion for the interpretation of tunnelling induced swelling in anhydritic-gypsiferous claystones was presented. It is suggested that the occurrence of relict or induced discontinuities in the rock massif, a highly sulphated groundwater and the tunnel ventilation are indispensable requirements for speneration of strong long-term swelling.

Experience indicates that tunnelling causes rock damage due to unloading, as well as wetting/drying cycles due to groundwater flow and ventilation. So, tunnels play the double role of permanent source-sink for liquid and gaseous phases. Ventilation imposing relative humidities below the characteristics values for calcium sulphate-rich water causes a seties of processes: (i) vapour transfer from the groundwater accumulated in the damaged zone towards the tunnel environment, (ii) rock dying, (iii) supersaturation in gopsum of the aqueous system, and (iv) precipitation (synthization of gypsum in discontinuities and fissures of the damaged zone. As a result of gypsum cystal growth neck swelling cocur, evolving at high rates if an effective vapour transfer one of the continuities of the continuities transfer.

Following the considerations presented above, it is suggested that swelling induced by gypsum growth in tunnels excavated through analystitic-gypsiferous claystones is mainly a consequence of drying, an opposite control of the cont

Finally, it should be added that mechanisms behind expansive phenomena in anhydritic-gypsiferous claystones cannot be fully identified at the scale of laboratory experiments. The field scale is unconditionally needed to understand the relevant processes.

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